

N Series – Chemical pumps (close coupled) (ISO 5199 : 2002)

Documentation packs		
Documentation pack	Inclusive documents	Standard
Bronze pack	Order acknowledgement (electronic) Installation, Operating & Maintenance manual Declaration of conformity ATEX Declaration of conformity – only if contracted	● ● ●
Silver pack (includes bronze pack)	Standard pump GA drawing Hydrostatic test certificate Pump HQ performance test certificate Spare parts list – commissioning Type 2.2 certificates (* pressure containing parts only) – only if contracted	
Gold pack (includes silver pack)	Quality plan Progress reports (monthly) Spare parts list – operating Customer specific pump GA drawing Pump SA & parts list Type 3.1 certificates (* pressure containing + process wetted parts only) – only if contracted Pump HQ performance test curve Certification databook Pump datasheet Motor type test certificate Motor GA drawing Motor datasheet Motor Declaration of conformity Motor ATEX Declaration of conformity – only if contracted	
Documentation format	Electronic CD – Adobe (.pdf), ms office (.xls.doc) Hard copy	●

Testing			
Pump test	Test standard	Acceptance criteria	Standard
Hydrostatic	BSEN25199 / ISO 5199	BSEN25199 / ISO 5199 (1.5 x MAWP)	●
Head & flow	BSEN25199 / ISO 5199	ISO 9906 Grade 2	●
	BSEN25199 / ISO 5199	ISO 9906 Grade 1	
Mechanical run – 1 hour at rated duty	Amarinth procedure	Amarinth procedure	
Mechanical run – 4 hours at rated duty	Amarinth procedure	Amarinth procedure	
NPSH – single point	BSEN25199 / ISO 5199	ISO 9906 Grade 2	
	BSEN25199 / ISO 5199	ISO 9906 Grade 1	
NPSH – 4 points	BSEN25199 / ISO 5199	ISO 9906 Grade 2	
	BSEN25199 / ISO 5199	ISO 9906 Grade 1	
Noise – single point at 1m	BSEN12639 : 2000	Mutual agreement	●
Vibration – single point	BSEN25199 / ISO 5199	BSEN25199 / ISO 5199	

NDT	
Dyepenetrant of machined surfaces	Pressure containing castings only
Dyepenetrant of cast surfaces	Pressure containing castings only
Dyepenetrant of welds	Drain & seal pipework (if fitted)
Positive Material Identification	Process wetted (excludes minor components e.g. fasteners)
Radiography	Shot plan – critical areas
Hardness report	NACE (compliant material only) MR0175 / ISO 15156
Various motor tests	

*Pressure containing parts include; volute casing, casing cover, & mechanical seal. Process wetted parts include shaft and impeller. A full range of documentation can be tailored to suit your exact requirements. Amarith reserves the right to alter any information within this document without prior notification. © Copyright 2005-2017. Amarith Limited. E&OE.



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N Series – Chemical pumps (close coupled)

(ISO 5199 : 2002)

technical specification



General Specification	
General description	A range of single stage centrifugal end suction pumps with centreline discharge manufactured in a variety of alloys and interchangeable with Girdlestone 920 series pumps.
Construction	ISO 5199 : 2002 ATEX EC-Directive 94/9/EC
Design pressure rating	16 bar g @ 20°C
Suction pressure rating	3.5 bar g
Temperature rating	-5°C to 120°C
Performance envelope	
Flowrate	Up to 1100m ³ /h
Differential head	Up to 225m
Speed	Up to 3600 rpm
Configurations	Close coupled Rotating assembly
Frame sizes	040x025x145 to 250x0200x510
Design life	20 years (2 years uninterrupted operation)

Material Options	Casing	Impeller
SS 316 / SS 316	ASTM A744 CF 8M	ASTM A744 CF 8M
Cast Iron / Cast Iron	BS EN 1561 Gr EN GJL 250	BS EN 1561 Gr EN GJL 250
Cast Iron / SS 316	BS EN 1561 Gr EN GJL 250	ASTM A744 CF 8M
SG Iron / SS 316	BS EN 1563 Gr EN GJS 400 18 LT	ASTM A744 CF 8M
Carbon Steel / SS 316	ASTM A216 WCB	ASTM A744 CF 8M
Carbon steel / 12% Cr SS	ASTM A216 WCB	ASTM A217 Gr CA 15
Duplex SS / Duplex SS	ASTM A890 Gr 1B CD 4MCuN	ASTM A890 Gr 1B CD 4MCuN
Super Duplex SS / Super Duplex SS	ASTM A890 Gr 5A (UNS J93404)	ASTM A890 Gr 5A (UNS J93404)
Hastelloy B / Hastelloy B	ASTM A494 Gr N 7M	ASTM A494 Gr N 7M
Hastelloy C / Hastelloy C	ASTM A494 Gr CW 12MW	ASTM A494 Gr CW 12MW
Monel / Monel	ASTM A494 Gr M35 1	ASTM A494 Gr M35 1
Customer specified	Other alloys available on request including NACE compliant materials	Other alloys available on request including NACE compliant materials

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Features	Technical notes	Benefits	Standard
▼ Casing			
Construction	Two piece casting with removal suction cover and 3mm corrosion allowance	Ease of maintenance, prolonged pump life	●
Flange standard	EN1092 PN16		●
	ASME class 150 / 125	Matched to site standard	
Fasteners	High tensile SS 316	Strength & corrosion resistance	●
Gasket	Reinforced graphite	Covers most fluids	●
	Expanded PTFE	Matched to application	
	Customer specified	Matched to site standard	
Wear ring	Suction side	Prolonged pump life	
Pressure tapping	3/8 " plugged	Aids trouble shooting	●
Drain	1/2 " plugged		
	1/2 " butt weld flange	Matched to customer requirement	
Jacking screws	Stainless steel 316	Ease of maintenance	●
Orifice plate	Loose tang type	Matched to customer requirement	
▼ Impeller			
Construction	One piece casting	Strength & integrity	●
Vanes	Francis type	Low NPSHr & stable H/Q curve	●
Style	Shrouded	Optimum efficiency	●
	Semi open	Handles solids content in fluid	
Fixing	Keyed with retention nut	Eas of maintenance	●
Wear ring	Suction side (shrouded only)	Prolonged pump life	
Hydraulic balancing	Backvanes	Low NPSHr	●
Dynamic balancing	Static balance		●
▼ Seals & seal housing			
Shaft diameters	25mm, 35mm, 45mm, 60mm		●
Seal types	Single component	Cost benefit	●
	Single cartridge	Ease of maintenance	
Seal housing	Bell type with anti vortex device & metal to metal fits	Optimum seal environment	●
	Parallel box type		
Seal piping arrangements	Code 01	Optimum seal environment	●
	Code 02, 04, 07, 09,10,11	Matched to customers requirement	
	Customer specified		
Manufacturers	AES, Eagle Burgmann, John Crane	Matched to site standard	
	or customer specified		

Features	Technical notes	Benefits	Standard
▼ Motor adaptor			
Style	Compact fabrication	Better concentricity, less run out	●
Construction	Heavy duty casting with machined abutments	Superior motor alignment	●
Materials	Carbon steel		●
	Stainless steel 316		
▼ Shaft & bearings			
Bearings	Uses motor bearings (deep groove ball)	Cost benefit	●
Design bearing life	17,500 – 40,000 hrs dependant upon motor fitted		●
Shaft material	Duplex stainless steel		●
	Customer specified	Material to match application	
▼ Baseframe			
Style	Pump support foot	Ease of installation	
	Motor support foot		
	Pump & motor support feet		
	Baseplate – open		
	Baseplate – drain pan	Environmentally friendly	
Construction	Fabricated from formed steel plate	Rugged construction	
Earthing points	2 off M10 screws (baseplate only)		
Material	Carbon steel	Cost benefit	
	SS 304L	Resistance to low temperature	
▼ Driver			
Motor type	Safe area, Exna, Exe, Exde, Exd	Matched to area requirements	
Standards	ISO frames	Matched to site standard	●
	NEMA frames		
	ATEX	Hazardous area requirement	
Supply	380 – 440 / 3 / 50, 440 – 460 / 3 / 60	Matched to site standard	
Manufacturers	ABB, Brook Crompton, Loher, Seimens, WEG or Customer specified	Matched to site standard	
▼ Paint			
Industrial specification	Air drying alkyd – Green Black 233		●
Refinery specification	3 coat system (Min DFT 225µm) – RAL7030 (grey)		
Offshore specification	4 coat system (Min DFT 300µm) – RAL7030 (grey)		
Customer specification		Matched to site standard	
▼ Packing			
Road	Palletised & cling wrap		●
Seafreight / airfreight	Wooden box paper lined	Long term storage	
	Wooden box with vacuum sealed bag	Moisture free	